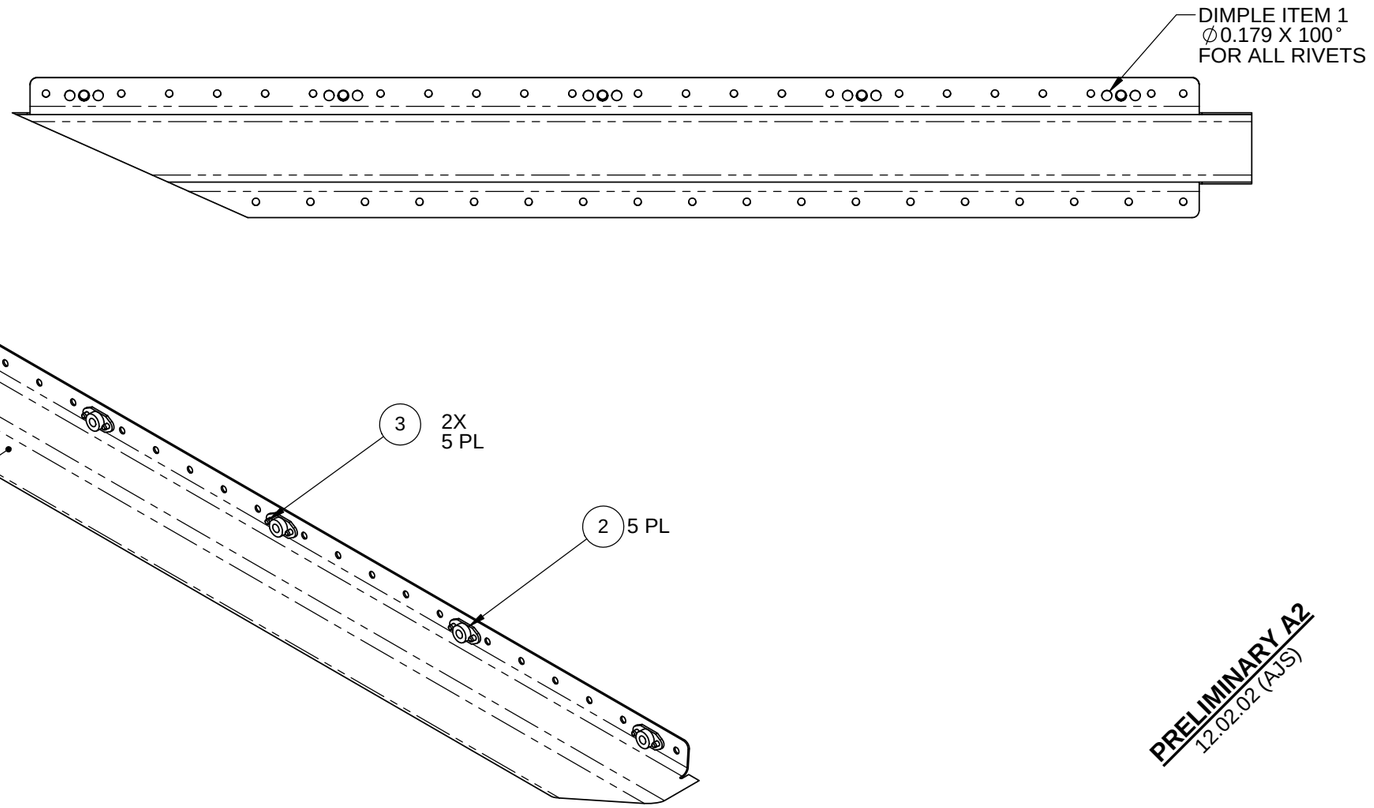
| ITEM | QTY -041 | P/N | DESCRIPTION |
|---|---|---|---|
| | X | **D4499-041** | **UPPER DOOR CHANNEL ASSY** |
| | | | |
| 1 | 1 | D4499-1 | UPPER DOOR CHANNEL |
| 2 | 5 | MS21069L3 | ANCHOR NUT |
| 3 | 10 | MS20426AD3-3 | RIVET, CSK |




**D4499-041 UPPER DOOR CHANNEL ASSY**

PRELIMINARY A2
12.02.02 (AJS)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4499-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.25 lbs

| REV. | DESCRIPTION | BY | DATE |
|---|---|---|---|
| PA2 | GENERAL REVISION | AJS | 12.02.02 |
| PA1 | PRELIMINARY | AJS | 11.12.22 |

| | |
|---|---|
| DESIGN | AJS |
| DRAWN | AJS |
| CHECKED | |
| MFG. APPR. | |
| APPROVED | |
| DE APPR. | |
| DATE | 12.02.02 |

**DART AEROSPACE LTD**
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4499 REV. PA2
SHEET 1 OF 2
TITLE UPPER DOOR CHANNEL ASSY
SCALE NTS

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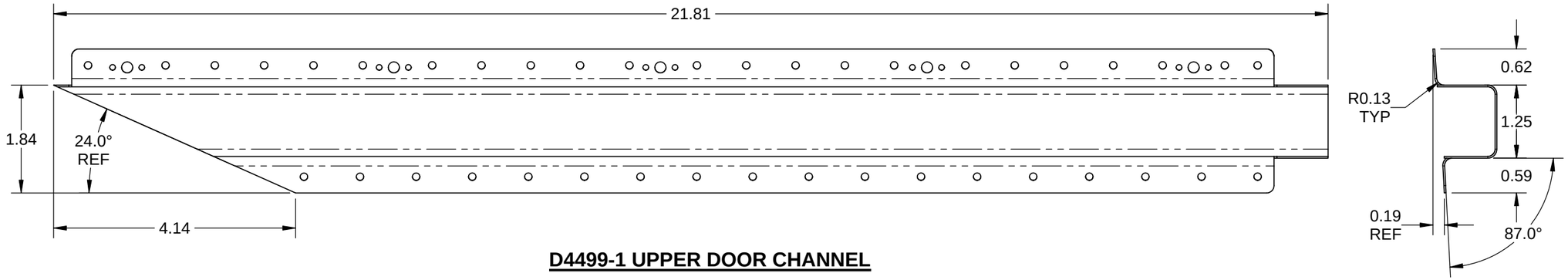
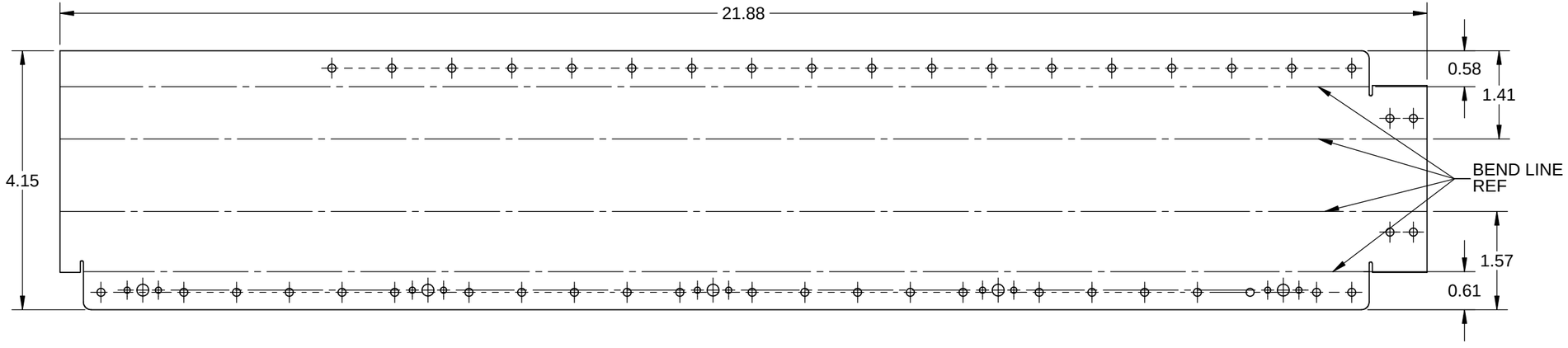



## D4499-1 UPPER DOOR CHANNEL

NOTES:
1) MATERIAL: MAKE FROM D4499-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.24 lbs




## D4499-1F UPPER DOOR CHANNEL

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.030 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.030
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.24 lbs
8) PROFILE PER DRAWING FILE "D4499-1F-REVPA2.DXF"

PRELIMINARY A2
12.02.02 (AJS)

| | | | |
|---|---|---|---|
| DESIGN | AJS | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AJS | | |
| CHECKED | | DRAWING NO. D4499 | REV. PA2 |
| MFG. APPR. | | | SHEET 2 OF 2 |
| APPROVED | | TITLE UPPER DOOR CHANNEL ASSY | SCALE NTS |
| DE APPR. | | | |
| DATE | 12.02.02 | | |

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